



# ULTRA SPEC HP<sup>®</sup> D.T.M. ACRYLIC GLOSS ENAMEL FP28

## Features

- Direct to metal application
- Self-priming
- Excellent adhesion
- Improved gloss & colour retention
- Low odour
- Fast dry and recoat times
- Corrosion resistant
- Easy application
- No fire hazard
- Gloss finish

## Recommended For

Ferrous or non-ferrous metal, Bilco<sup>®</sup> doors, railings, structural or support steel, wood, roof decks, masonry surfaces, bar joists, equipment, roof vents, fencing, metal storage shed and general maintenance painting interior or exterior surfaces.

## General Description

This product is designed to perform a dual purpose as a direct to metal primer and finish. Both coats of the product provide rust inhibition for superior corrosion control. The acrylic formula provides excellent gloss and colour retention. The film is fast drying permitting fast recoat. This product is also an excellent finish for masonry, plaster, wallboard and interior wood surfaces.

## Limitations

- Do not apply when air and surface temperatures are below 10 °C (50 °F).
- Not for floor applications.
- Not for exposure to strong chemicals.

## Product Information

<b>Colours: — Standard:</b> 08 Safety White, 15 Safety Yellow, 21 Safety Red, 64 Bronzestone and 82 Safety Black.	<b>Technical Data<sup>◇</sup></b>	<b>Pastel Base</b>
<b>— Tint Bases:</b> Benjamin Moore <sup>®</sup> Gennex <sup>®</sup> Colorants bases 1X, 2X, 3X & 4X	Vehicle Type <span style="float: right;">Acrylic</span>	
<b>— Special Colours:</b> Contact your Benjamin Moore <sup>®</sup> Representative.	Pigment Type <span style="float: right;">Titanium Dioxide &amp; Corrosion Inhibitors</span>	
<b>Certification</b> <b>VOC Compliant in all regulated areas.</b> Master Painters Institute MPI #114 (latex interior gloss), #154 (light industrial interior gloss), #164 (light industrial exterior gloss) MPI 114, 114 X-Green, 154, 154 X-Green, 164 <div style="border: 1px solid black; padding: 5px; text-align: center;">           LEED<sup>®</sup> / LEED<sup>®</sup> V4            Interior non-flat            LEED<sup>®</sup>            for Schools            CHPS (Collaborative for High Performance Schools)            VOC (any color)  <b>XX g/l or less</b> </div>	Volume Solids <span style="float: right;">46 %</span>	
	Coverage per Gallon at Recommended Film Thickness <span style="float: right;">29.7 Sq. m (320 Sq. Ft.)</span>	
<b>Customer Information Centre:</b> 1-800-361-5898, <a href="mailto:info@benjaminmoore.ca">info@benjaminmoore.ca</a> , <a href="http://www.benjaminmoore.ca">www.benjaminmoore.ca</a>	Recommended Film Thickness <span style="float: right;">5.0 mils</span>	
	Recommended Film Thickness <span style="float: right;">2.3 mils</span>	
	Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure colour uniformity and minimize the disposal of excess paint.	
	Dry Time @ 25 °C (77 °F) @ 50 % RH <span style="float: right;">1 Hour</span>	— To Touch
	Dry Time @ 25 °C (77 °F) @ 50 % RH <span style="float: right;">4 Hours</span>	— To Recoat
	Painted surfaces can be washed after two weeks. High humidity and cool temperatures will result in longer dry, recoat and service times.	
	Dries By <span style="float: right;">Coalescence</span>	
	Dry Heat Resistance <span style="float: right;">121.1 °C (250 °F)</span>	
	Viscosity <span style="float: right;">77 ± 4 KU</span>	
	Flash Point <span style="float: right;">None</span>	
	Gloss / Sheen <span style="float: right;">Gloss (70 @ 60 °)</span>	
	Surface Temperature at Application <span style="float: right;">10 °C (50 °F)</span>	— Min.
	Surface Temperature at Application <span style="float: right;">35 °C (95 °F)</span>	— Max.
	Thin With <span style="float: right;">Clean Water</span>	
	Clean Up Thinner <span style="float: right;">Clean Water</span>	
	Weight Per Gallon <span style="float: right;">4 kg (9.9 lbs)</span>	
	Storage Temperature <span style="float: right;">4.4 °C (40 °F)</span>	— Min.
	Storage Temperature <span style="float: right;">32.2 °C (90 °F)</span>	— Max.
	<b>Volatile Organic Compounds (VOC)</b>  45 Grams/Litre      .38 Lbs./Gallon	

<sup>◇</sup>Reported values are for Pastel Base. Contact Benjamin Moore for values of other bases or colours.

## Ultra Spec HP® D.T.M. Acrylic Gloss Enamel FP28

### Surface Preparation

Surfaces to be coated must be clean, dry, and free of oil, grease, dust, flaky rust, mill scale, loose paint, chalk, and other foreign matter than could interfere with adhesion. Glossy surfaces should be dulled by abrading the surface.

**Metal:** Remove loose rust and scale with a scraper, wire brush, or sandpaper. Remove oils from bare metal with an Oil & Grease Emulsifier Corotech® V600.

**Wood:** Spot-prime patched and spackled areas with this product or any recommended Benjamin Moore® primer before and after repairing. Protected exterior areas such as eaves, ceilings, and overhangs should be washed with detergent solution and rinsed with a strong stream of water from a garden hose to remove surface salts that can interfere with proper adhesion.

**Mildew:** Stains from mildew must be removed by cleaning with Benjamin Moore® Clean (K318) prior to coating the surface.

**Caution:** Refer to the (K318) Clean technical data and safety data sheets for instructions on its proper use and handling.

**Difficult Substrates:** Benjamin Moore® offers a number of specialty primers for use over difficult substrates such as bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal, or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem solving primer for your special needs.

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by logging onto Health Canada @ [http://www.hc-sc.gc.ca/ewh-semt/contaminants/lead-plomb/asked\\_questions-questions\\_posees-eng.php](http://www.hc-sc.gc.ca/ewh-semt/contaminants/lead-plomb/asked_questions-questions_posees-eng.php).

### Primer/Finish Systems

Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (FP28) is self-priming on properly prepared ferrous and non-ferrous metal substrates. New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. For best hiding results, tint the primer to the approximate shade of the finish coat, especially when a significant colour change is desired. **Special Note:** Certain custom colours require a Deep Colour Base Primer tinted to a special prescription formula to achieve the desired colour. Consult your Benjamin Moore® retailer.

#### **Ferrous Metal Surfaces (Iron & Steel):**

**Finish:** 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (FP28)

#### **Non-Ferrous Metal (Galvanized & Aluminum):**

All new non-ferrous metal surfaces must be thoroughly cleaned with an Oil & Grease Emulsifier Corotech® V600 to remove contaminants.

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (FP28)

#### **Masonry, Smooth Poured or Precast Concrete:**

**Primer:** Super Spec® Masonry Interior/Exterior 100% Acrylic Masonry Sealer (K046) or Fresh Start® Multi-Purpose Latex Primer (F023)

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (FP28)

#### **Masonry, Rough or Pitted:**

**Primer:** Super Spec® Masonry Interior/Exterior Hi-Build Block Filler (K206)

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (FP28)

#### **Plaster and Wallboard:**

All plaster surfaces must be thoroughly cured for at least 30 days. Drywall surfaces must be free of sanding dust.

**Primer:** Fresh Start® Multi-Purpose Latex Primer (F023)

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (FP28)

**Repaint, All Substrates:** Prime bare areas with the primer recommended for the substrate above.

### Application

**Mixing of Paint:** Stir thoroughly before and occasionally during use. For best application results, apply generously going from unpainted into painted areas. A one-coat application protects and preserves; two coats provides greater durability.

Apply with an all-purpose synthetic brush, short nap roller, or spray.

**Spray, Airless:** Fluid Pressure — 1,500 to 2,500 PSI;  
.013 - .017 Orifice

### Thinning/Clean Up

**Thinning:** Thinning is unnecessary, but if required to obtain desired application properties, a small amount of clean water may be added. Never add other paints or solvents. Wash painting tools in warm soapy water immediately after use. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

**Clean Up:** Clean all equipment immediately after using with soap and water. Spray equipment should be given a final rinse with mineral spirits to prevent corrosion or follow state/local guidelines on solvent use.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry empty containers may be recycled in a can recycling program. **Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.**

### Environmental Health & Safety Information

**Use only with adequate ventilation.** Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer's directions for respirator use. Close container after each use. Wash thoroughly after handling.

**WARNING:** This product contains a chemical known to the state of California to cause cancer and birth defects, or other reproductive harm.

**FIRST AID:** In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

**IN CASE OF SPILL –** Absorb with inert material and dispose of as specified under "Clean Up".

**KEEP OUT OF REACH OF CHILDREN  
PROTECT FROM FREEZING**

**Refer to Safety Data Sheet for additional  
health and safety information.**